



INSPECTION REPORT

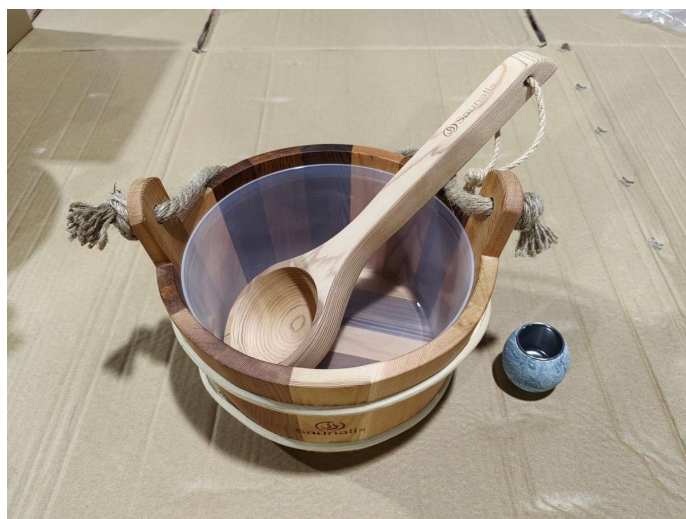
Report No.:

GENERAL INFORMATION

Inspection Type:	Full Inspection		
Supplier/Vendor:	Alpha Sauna and Swimming Pool Equipment Co., Ltd.		
Manufacturer:	Alpha Sauna and Swimming Pool Equipment Co., Ltd.		
Inspection Location:	Huizhou City, Guangdong Province		
P.O. Number:	N/A		
Item Number:	Sauna bucket set		
Order Quantity:	152 sets	Shipment Quantity:	152 sets
Inspection Date:	11-May-2026	Inspection Level:	Fixed sampling
Product Description:	Sauna bucket set		



Product representative photo 1



Product representative photo 2

INSPECTION RESULTS

OVERALL CONCLUSION	Pending Due to Remark#1~10			
INSPECTION SUMMARY	CONCLUSIONS	REMARKS		
1. Quantity Conformity:	Pending	Remark# 1		
2. Product Conformity:	Pending	Remark# 2,3		
3. Visual and Workmanship:	Pending	Defects	Critical	Major
		AQL	0	1.5
		Actual Found	0	8
		Max Allowed	0	-
		Sample Size	152	152
		Remark# 4		
4. Packing / Marking / Labeling:	Pending	Remark# 5,6		
5. Data Measurement / Weight:	Pending	Remark# 7		
6. On-site Test / Special Requirement:	Pending	Remark# 8,9		

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REMARKS

Remark#1

Upon arrival, all goods have been completed but unpacked, only packed one carton for packaging check

Remark#2

No approval sample provided for reference, please see actual finding and photos to confirm.

Remark#3

After inspection, the factory needs to carefully identify the parts before packaging to avoid packaging errors

Remark#4

All the defects were not dealt with when the inspector left. The factory has promised to complete the handling before shipment.

Remark#5

No shipping mark information from client for checking, please see actual photos.

Remark#6

The product of the order has a label, but there is no such label on the actual product.



Remark#7

The customer did not provide product size & weight information, please refer to the actual date.

Remark#8

There was a significant color difference before the wooden barrel planks were assembled



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Remark#9

The actual capacity of the wooden barrel does not meet the required 4 liters. The wooden barrel does not support the water leakage test.



INSPECTED BY

Jim Hu

INSPECT DATE

2026-05-11

APPROVED BY

APPROVAL DATE

2026-05-12

INSPECTION DETAILS

1.	Quantity Conformity	Pending	Due to Remark# 1				
* Conformity as Client's requirement: (Normally total 80% of the total order quantity must be packed for Pre-Shipment)							
Item Number	P.O. No	Order Quantity (sets)	Shipment Qty (sets)	Presented Qty			QTY Not Finished (sets)
				Packed Qty	Packed Cartons	Units Finished Not Packed	

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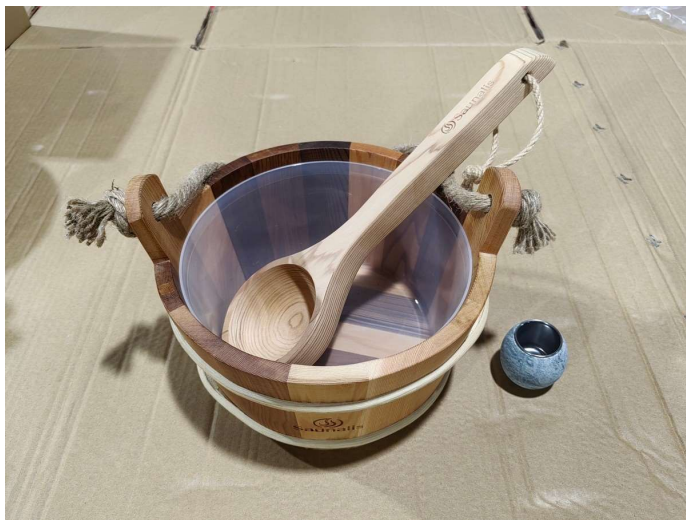
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				(sets)	(cartons)	(sets)	
Sauna bucket set	/	152	152	8	1	144	0
Total		152	152	8	1	144	0

2.	Product Conformity	Pending	
* Style / Material / Color Conformity as approval sample and spec required			
* Approval sample available: ☐ Yes ☒ No			

Item#: Sauna bucket set



3.	Visual and Workmanship	Pending	Actual discovered defects are as follows.		
Inspection Standard: ANSI/ASQ Z1.4		Inspection Level: Full Inspection			
Total Sampling Size: 152 sets		AQL	0	--	--
Item No.:	Sampling size	Defect Classification	Critical	Major	Minor

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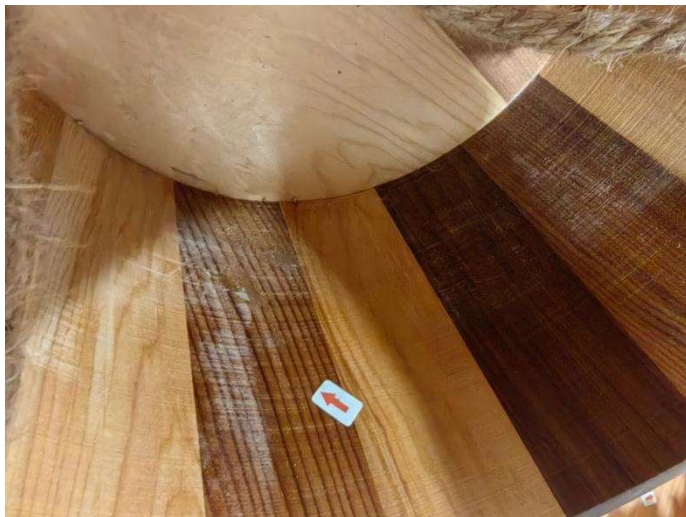
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	per item:				
Sauna bucket set	152	Poor polishing	0	5	0
		Damaged	0	2	0
		Seam joining gap	0	1	0
		Scratch mark	0	0	7
		Glue stain	0	0	6
		Dent mark	0	0	3
		Wood burrs	0	0	2
Total Defects Found			0	8	18
Max defect Allowed			/	/	/
Conclusion			Pending	Pending	Pending

* Notes: Defective is defined as a unit of product that contains one or more defects. Defect is defined as any non-conformance of the inspected unit of product with specified requirements.

DEFECTIVES PHOTOS LIST:

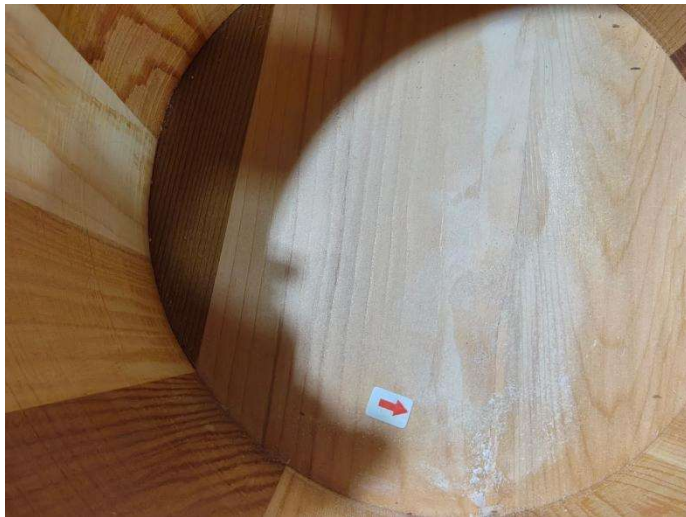
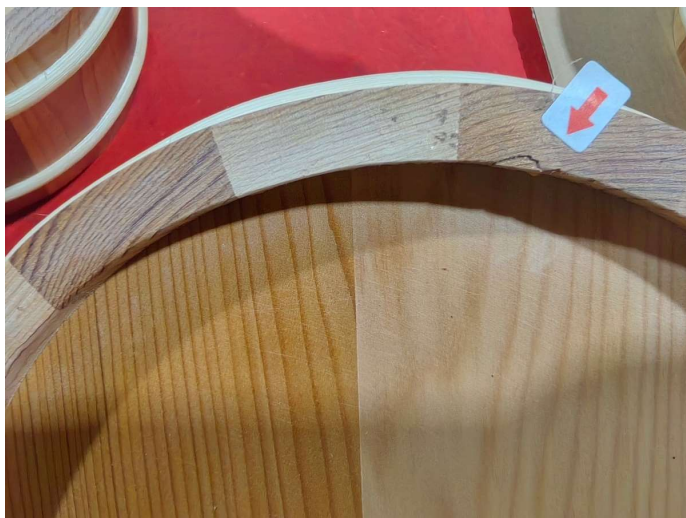
Item No.: Sauna bucket set



Poor polishing-Major



Poor polishing-Major

**Poor polishing-Major****Poor polishing-Major****Poor polishing-Major****Damaged-Major**



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Damaged-Major



Seam joining gap-Major



Scratch mark-Minor

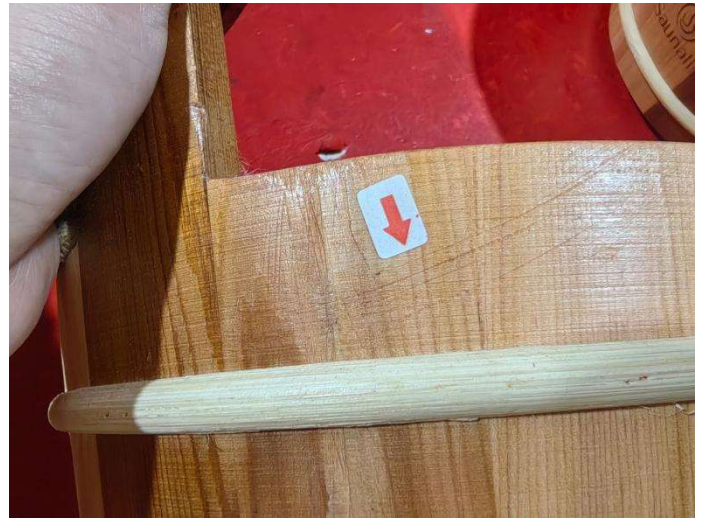
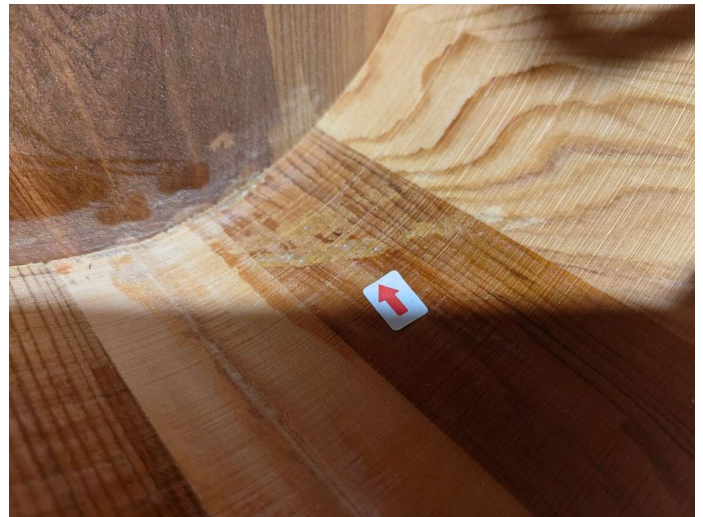
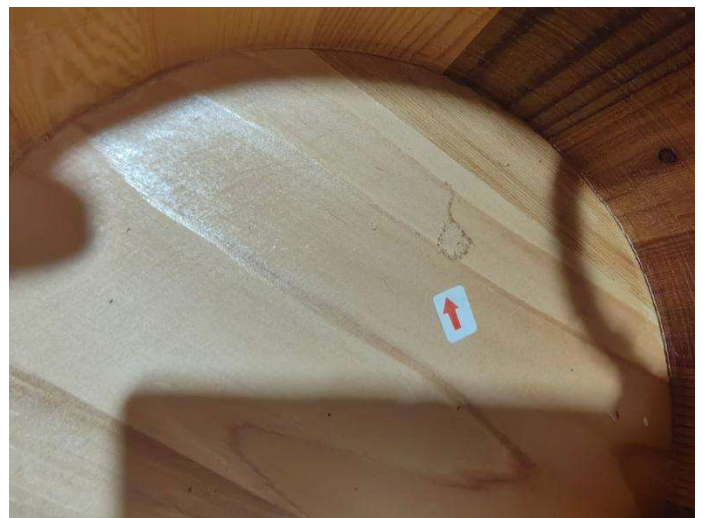
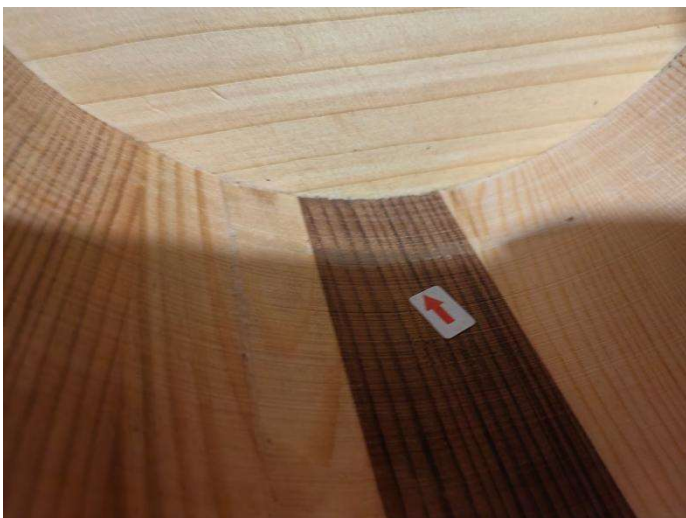


Scratch mark-Minor



Scratch mark-Minor

Scratch mark-Minor

**Scratch mark-Minor****Scratch mark-Minor****Scratch mark-Minor****Glue stain-Minor**

Glue stain-Minor



Glue stain-Minor



Glue stain-Minor



Glue stain-Minor



Glue stain-Minor

Dent mark-Minor



Dent mark-Minor



Dent mark-Minor



Wood burrs-Minor



Wood burrs-Minor

PRODUCT MEASUREMENT TABLE – Actual Finding

Check points	Spec / Ref. Sample	Sample1
Item No.: Sauna bucket set		
Carton size check (cm)	/	60x60x48
Carton weight check(kg)	/	13.04
Inner box size check(cm)	/	28.8x28.5x22.2
Inner box weight check(kg)	/	1.46
Product size check(cm)	/	31x24.8x19.6
Logo size check(mm)	/	52.07x30.88



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Product weight check(kg)	/	1.1
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6.	On-site Test / Special Requirement	Pending	Remark# 8,9		
No.	Test Item	Test description / requirements	S/S	Result	Comments
6.1	Quantity per package	Package quantity matching check as client's requirement	1cartons	Conform	See photos for details
6.2	Barcode Scan Test	Barcode scanning check, check the barcodes all on packing and product by barcode scanner, If the barcode(s) couldn't be read out in 5s, the test should be rejected	5pcs /item	Conform	See photos for details
6.3	Rub Test	Use cotton dripped with alcohol or water, rub the marking on rating label and silk-screen printing or electro-plating by hand for 15 seconds. Marking is clear after the test, no peel off or blurry	5sets	Conform	See photos for details
6.4	Adhesion Test	Use the 3M (600) gummed tape to paste total cover the printing or electro-plating, peel the tape at 90°±30° rapidly; Marking is clear after the test, no peel off on plating	5sets	Conform	See photos for details
6.5	Color check	Whether the color of the product is consistent customer information requirements; Whether there are color differences between bulk products	All sample size	Pending	See photos for details Remark# 8
6.6	Smell test	No unpleasant taste or pungent smell	All sample size	Conform	See photos for details
6.7	Assembly test	Assembly test for product as it's claimed, if applicable	5sets	Conform	See photos for details
6.8	Function Check	/Products function check, checked the product as purpose function, no need any professional tool or method	All sample size	Conform	See photos for details
6.9	Loading test	Loading test for product as normal use	5sets	Conform	See photos for details
6.10	Humidity test	Humidity test for bamboo and wood products, Normal request: 7%-12%	5sets	Conform	See photos for details
6.11	Wobble test	Wobble test for chair / table / sofa / furniture / fitness equipment	5sets	Conform	See photos for details
6.12	Pull test	By normal force, the pulled area should not crack, unglue or break	5sets	Conform	See photos for details
6.13	Fatigue / Abuse	Fatigue /Abuse test for all adjustable parts found	5sets	Conform	See photos for

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	test	(i.e., zippers, velcro and snaps).The product should remain the same after the test. Operate the zipper, buckle, snapper 50 times, etc.			details
6.14	Capacity check	Check the volume of product as claimed	5sets	Pending	See photos for details Remark# 9

PHOTOS ATTACHMENT

Factory Gate	
	N/A
Factory gate	N/A
Warehouse	
	N/A
Bulk goods	N/A
Package & Product	

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INSPECTION REPORT

Report No.:



Carton view



Carton view



Carton view



Carton view



QTY: 8SETS
GW:13.02KG
NET:8.96KG
MEAS:59.5X59.1X47.4CM



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INSPECTION REPORT

Report No.:

Carton view



Open carton



5-ply

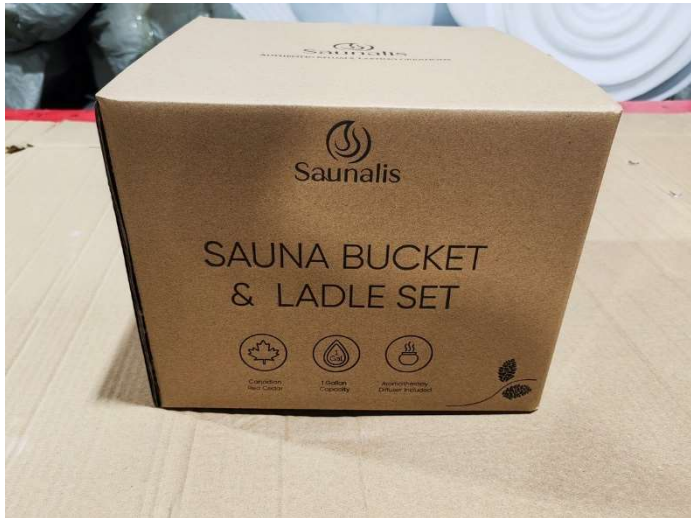


8 sets

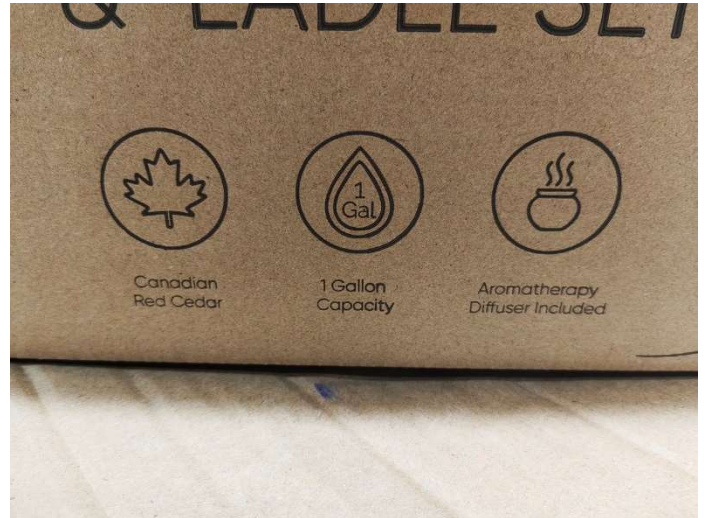


Inner box view

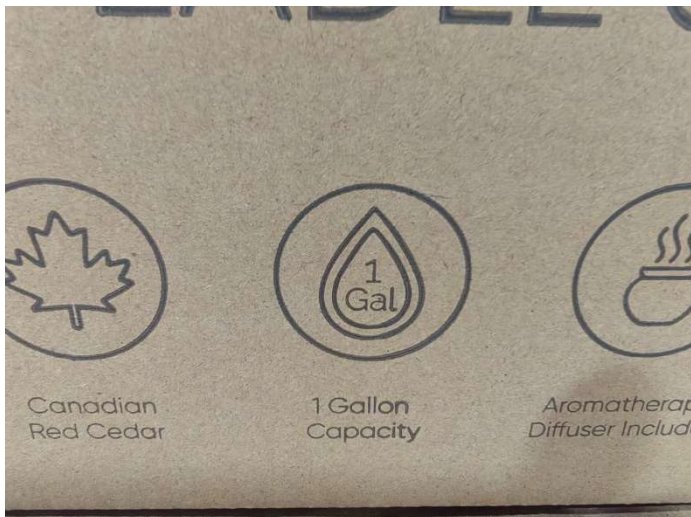
Inner box view



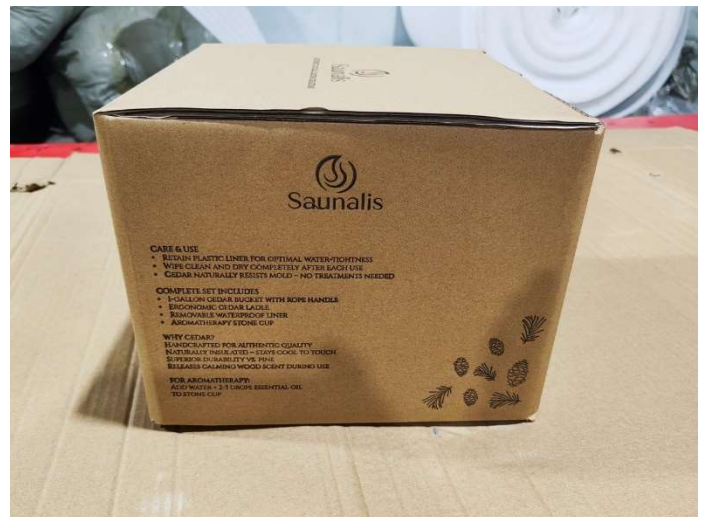
Inner box view



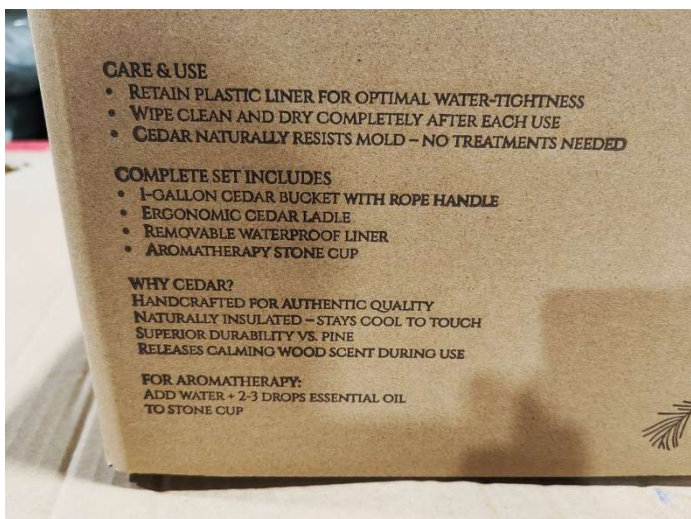
Inner box view



Inner box view



Inner box view





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Inner box view



Inner box view



Inner box view

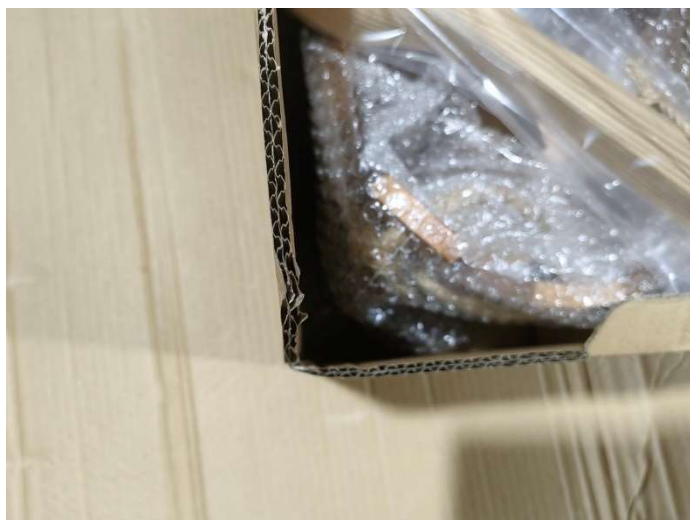


Inner box view



Inner box view

Inner box view

**Open inner box****5-ply****Open inner box****Packaging view**



INSPECTION REPORT

Report No.:

Packaging view



Packaging view



Packaging view



Packaging view



Product view

Product view



Product view



Product view



Product view



Product view





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Product view



Product view



Product view

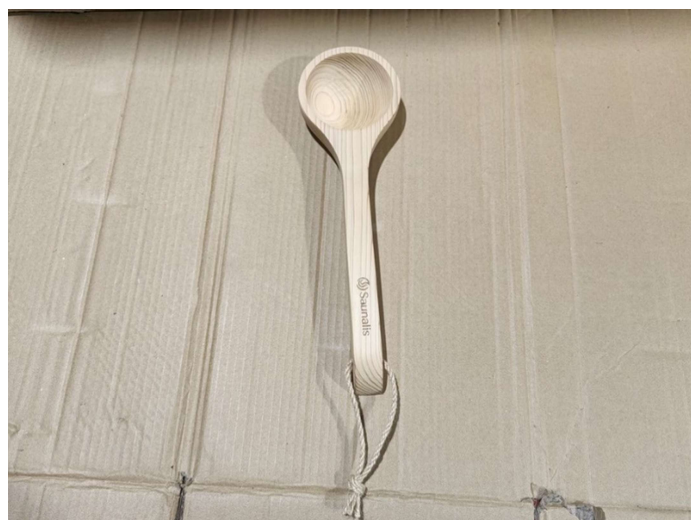
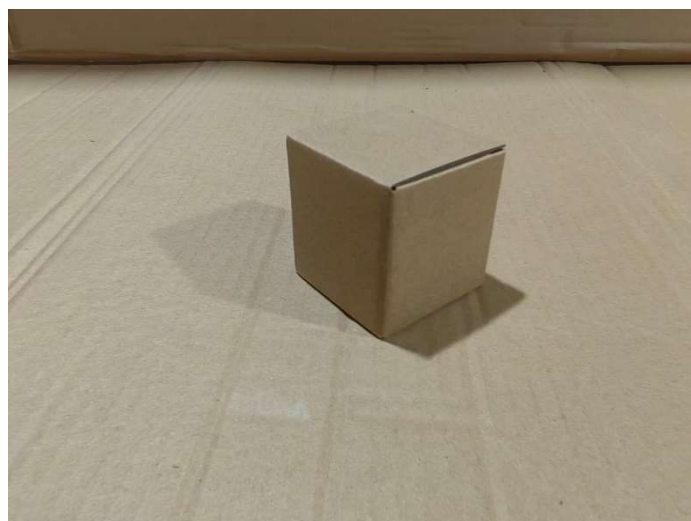
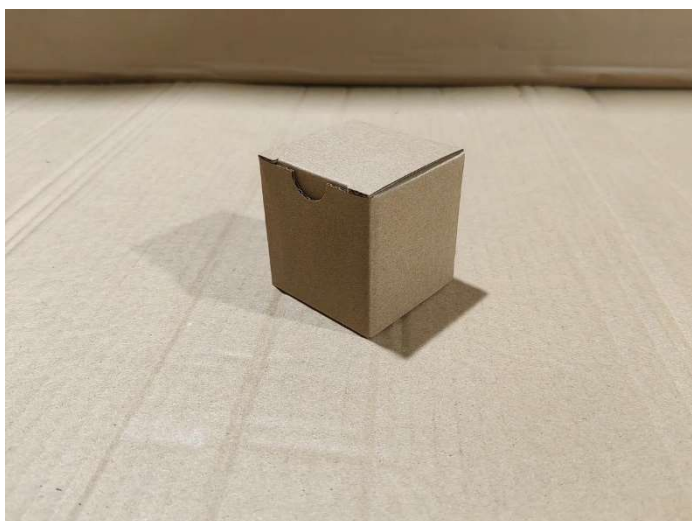


Product view



Product view

Packaging view

**Packaging view****Product view****Product view****Product view**



INSPECTION REPORT

Report No.:

Packaging view



Packaging view



Packaging view



3-ply



Packaging view

Packaging view



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Product view



Product view



Product view



Product view



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Product view



Product view



Product view



Product view



Product view

Product view



INSPECTION REPORT

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Product view



Product view



Product view

N/A

N/A

Measurement



INSPECTION REPORT

Report No.:



Carton size check



Carton size check:60cm



Carton size check



Carton size check:60cm



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Carton size check



Carton size check:48cm



Carton weight check



Carton weight check:13.04kg



Inner box size check

Inner box size check:28.8cm

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INSPECTION REPORT

Report No.:



Inner box size check



Inner box size check:28.5cm



Inner box size check



Inner box size check:22.2cm



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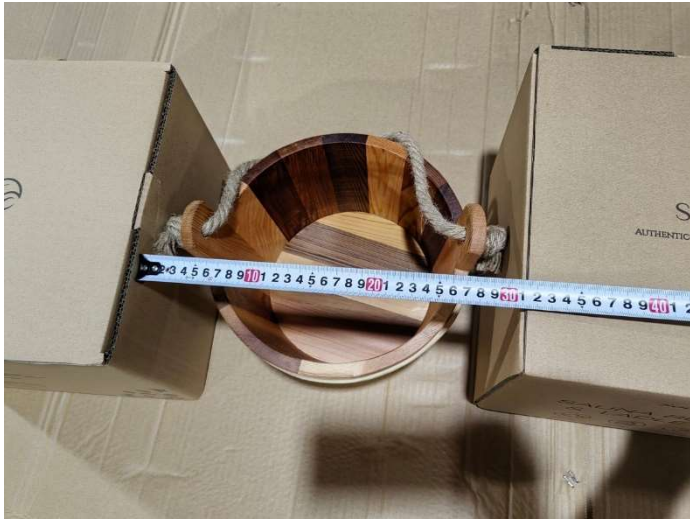


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Inner box weight check

Inner box weight check:1.46kg



Product size check

Product size check:31cm



Product size check

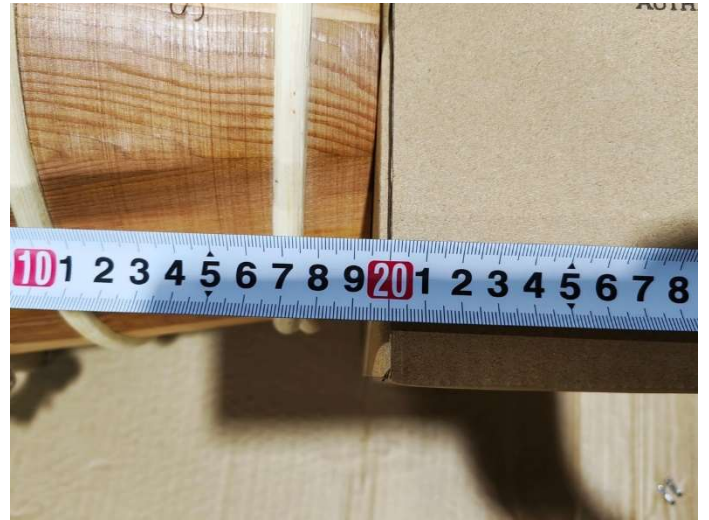
Product size check:24.8cm

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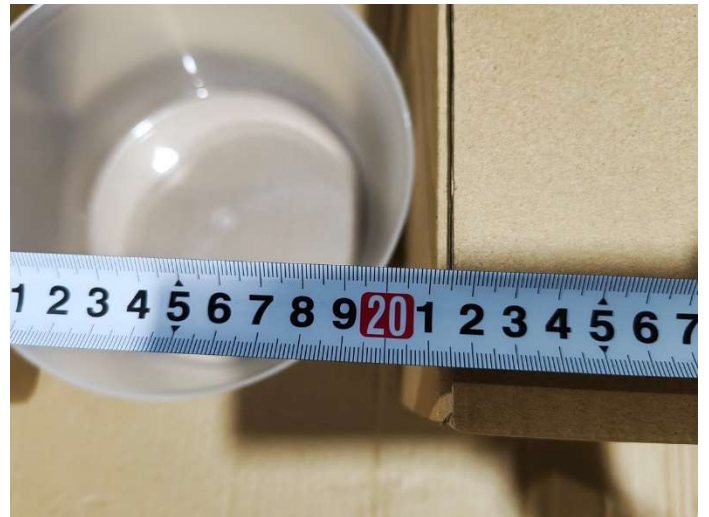
Product size check



Product size check:19.6cm



Product size check



Product size check:21.5cm



Product size check



Product size check:11cm



Product size check



Product size check:36.3cm



Product size check:52.93mm

Product size check:55.80mm



Product size check:38.70mm



Product size check:39.41mm



Product size check:52.07mm



Product size check:30.88mm





INSPECTION REPORT

Report No.:

Product size check:9.74mm

Product size check:13.40mm



Product weight check

Product weight check:1.1kg



Product size check:152.56mm

Product size check:101.98mm

Test

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Comparison color



Comparison color



Smell test



Smell test



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Moisture test



Moisture test



Test scanning code



3M test



3M test

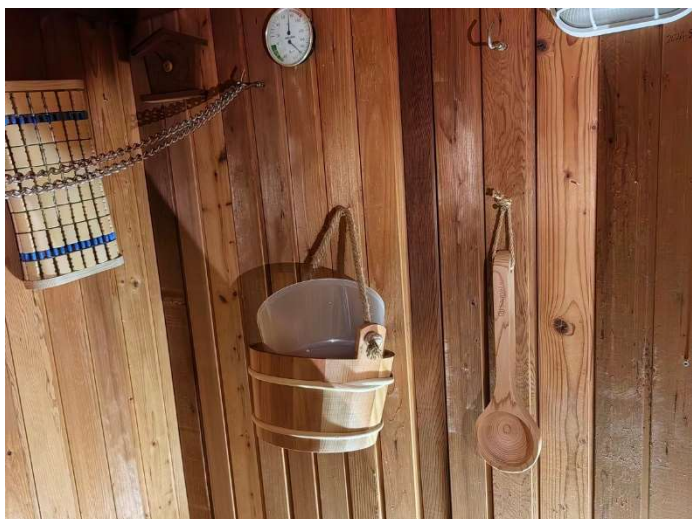
Loading test



Loading test



Loading test



Heat resistance test



Heat resistance test



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Capacity test	Capacity test
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***** END OF REPORT *****